

# Work Order ID 56514

February 25, 2010 3:31:13 PM

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Item ID: D044-719-011L08

Accept

Revision ID:

Item Name: Cabin Floor Protector (CLEAR)

Start Date: 2/25/10 Start Qty: 2.00

Required Date: 2/26/10 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: V Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3281	Rev D
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100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D044-719-011 CHG003

0.00

0.00

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00



Cust Item ID:

Customer:



LOB 1001  
5/16/26

6 10-2-26

10-2-26

(2x) J

5/16/26

(+2)



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Item ID: D044-719-011L08

Accept



Setup Start



Revision ID:

Item Name: Cabin Floor Protector

Stop



Start Date: 2/25/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D044-719-011

Location:

PPP Rev:

*Draft*

*10-2-26 (2X) SP*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*2*

*HA / 10-2-26*

*u 1002.26*



# Picklist Print

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Work Order ID: 56514

Parent Item: D044-719-011L08

Parent Item Name: Cabin Floor Protector

Comments: IPP Rev: A 04.09.17 ☐ New Issue ☐ KJ/JLM  
 IPP Rev: B 04.02.02 Material change to Lexan 0.125" DL  
 IPP Rev C 07.08.07 Thermoformed in house DL  
 IPP Rev D 08.04.14 Material change to Lexan 0.093" DL

Start Date: 2/25/10

Required Date: 2/26/10

Start Qty: 2.00

Required Qty: 2.00

<del>D3281-1L08</del>	Manufactured	No	110	Each	0.0000	2.0000
Floor Protector, Fwd LH						
<del>D3281-2L08</del>	Manufactured	No	110	Each	0.0000	2.0000
Floor Protector, Fwd RH						
<del>D3281-3L08</del>	Manufactured	No	110	Each	0.0000	2.0000
Floor Protector, Aft LH						
<del>D3281-4L08</del>	Manufactured	No	110	Each	0.0000	2.0000
Floor Protector, Aft RH						
<del>D2851-1-100</del>	Manufactured	No	110	Each	35.0000	16.0000
Velcro Strip, Looped						

B56484 sl  
 B56486 sl  
 B56487 sl  
 B56488 sl  
 B47604 10-2-26 sl

18 @ 10.0" long - maxed  
 5/10/12

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	35	
40490	4	
47415	31	



# Picklist Print

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Work Order ID: 56514



Parent Item: D044-719-011L08



Parent Item Name: Cabin Floor Protector

Start Date: 2/25/10

Required Date: 2/26/10

Comments: IPP Rev: A 104.09.17 ☐ New Issue ☐ KJ/JLM  
 IPP Rev: B 04.02.02 Material change to Lexan 0.125" DL  
 IPP Rev C. 07.08.07 Thermoformed in house DL  
 IPP Rev D. 08.04.14 Material change to Lexan 0.093" DL

Start Qty: 2.00

Required Qty: 2.00

023543-100

Manufactured No

110

Each

43.0000

16.0000



Velcro Strip, Hooked



1347604 10-2-26 SL (24)

2 lb @ 10.0" Long - measured  
 5/24/26

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

43

37862

4

39589

4

40491

4

47416

31



REFERENCE ONLY

## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0

REF TCCA STC: SH04-40

REF FAA STC: SR02051NY

REF EASA STC: EASA.IM.R.S.01075

### PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

### CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

### PARTS LIST

QTY	QTY	Part Number	Description
-011L02	-011L08		
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
		D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
		D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
		D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
		D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

### WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg
D044-719-011L08	4.4 lb	0 in	0 in-lb	50 in	220 in-lb
Cabin Floor Protectors	2.0 kg	0 m	0 m-kg	1.27 m	2.5 m-kg

56514

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 10.02.24  
CERT. NO.: SH04-40  
ISSUE NO.: 1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	90	DART AEROSPACE LTD	
DRAWN	90	HAWKESBURY, ONTARIO, CANADA	
CHECKED	90	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9504	SHEET 1 OF 1
APPROVED	90	TITLE	SCALE
DE APPR.	90	FLOOR PROTECTOR KIT, CLEAR	NTS
DATE	10.02.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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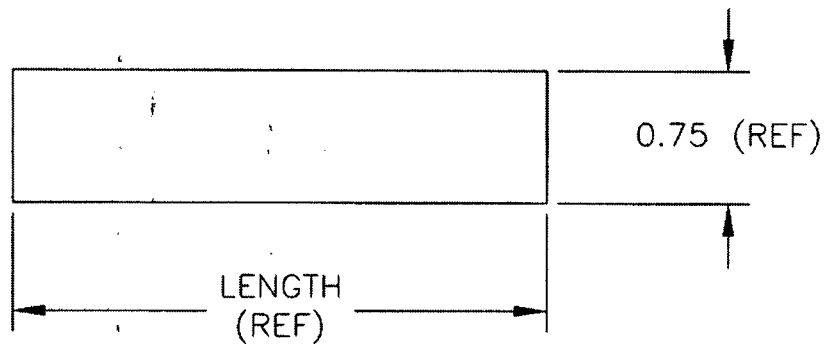
REFERENCE ONLY



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2854	REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP	SCALE 1:1
A	98.11.17	NEW ISSUE	

RELEASED  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

UNDER REVIEW

10/05/01 JF

OK 04.10.21

56514



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries